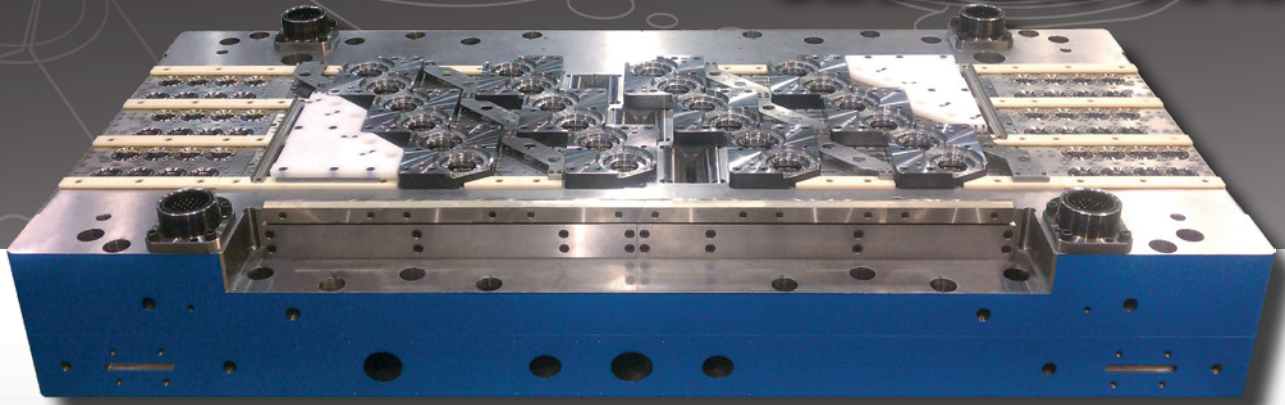
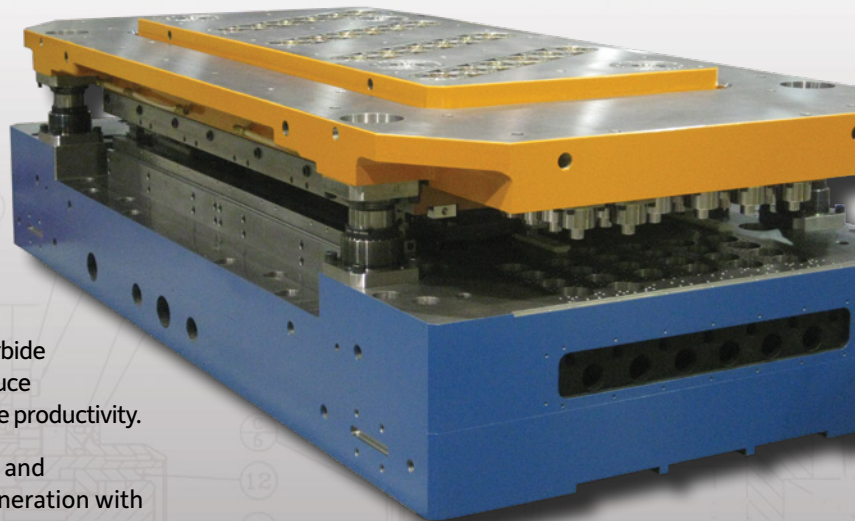


# 24-Out Multi-Station Shell Die Sets



- 24-out multi-station shell die produces fully die-curved shells.
- Designed for maximum metal utilization for optimum metal economics utilizing either coil or scroll sheet materials.
- Multi-station die set and tooling assembly fabricate fully formed basic ends in single forming operation. Capacity to accept full range of metal gauge tolerances.
- Tooling designed for maximum life incorporating carbide wear parts. Minimal maintenance requirements reduce production downtime, product spoilage and increase productivity.
- Tooling process technology engineered for steel and aluminum and light weighting, reduced scrap generation with minimum web tolerances and long-term operational life with less wear and maintenance.
- Consistent product from one shell to the next without thickening or thinning of metal.



Learn more about Multi-Station Shell Die Sets

[www.raminnovative.com](http://www.raminnovative.com)



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# Dayton



# Canton



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## OVER A HALF CENTURY OF EXPERIENCE

**RAM Innovative Technologies** has been a forerunner in close-tolerance precision specialty machining and design for over a half-century. Our international reputation for quality in the global container industry is rooted in a unique blend of experience and know-how, integrating state-of-the-art technologies, cost-effective production and a concentration on customer satisfaction that consistently results in repeat business.

Our partnership with Quality Machine and Repair has created a collaboration that provides our customers with the benefits of each company's expertise and specialized resources. The result is advanced precision technologies and innovative engineering designs — the perfect marriage of detailed tooling with cutting-edge 2-piece container technology.

Experience from the past, a commitment to the present, and our vision for the future combine to make us the best choice for all your two-piece metal forming requirements.

